## **MINEWSEMI**

# Bluetooth LE Module MS88SFA



Datasheet

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## **Version Note**

Version	Details	Contributor(s)	Date	Notes
1.0.0	First edit	Michelle, Leo	2024.05.08	

## **Part Number**

Model	Hardware Code
MS88SFA-nRF52840	8Y40AI





### MS88SFA-nRF52840

#### Support BLE master-slave mode switching, serial port command configuration, Bluetooth transmitting master-slave module

The MS88SFA is a master-slave module that can be switched into master/slave mode by command, master and slave cannot work at the same time and only one-to-one connection is possible. The device defaults to master mode. In master mode, the device can be scanned and connected through commands. The device communicates with the MCU through the UART interface. In command mode, commands can be sent through the UART to modify the scanning interval, scanning timeout, connection interval, broadcasting interval, broadcasting customized data, and baud rate.

#### **FEATURES**



Supports master-slave switching



Built-in PA/LNA



Power up to Maximum+20dbm



Transmission rates as fast as 11kB/S



Support serial command configuration



Transmission distance up to 600 meters in open space



Support iBeacon broadcast mode

#### **KEY PARAMETER**

MS88SFA-nRF52840				
Chip Model	nRF52840	Antenna	PCB/IPEX(MHF 5)	
Module Size	23.2×17.4×2mm	GPIO	29	
Flash	1M	RAM	256KB	
Receiving Sensitivity	-96dBm	Transmission Power	~ +20dBm	

#### APPLICATION



**Smart Buildings** 



Consumer Electronics



Intelligent Medical care



Smart Agriculture



Security Equipment



**Automotive** Equipment

#### **CERTIFICATION**





RoHS REACH

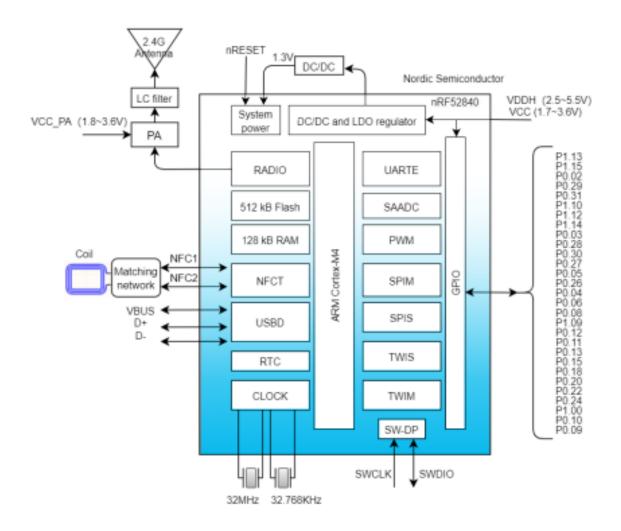


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## **1** BLOCK DIAGRAM



## **P**ELECTRICAL SPECIFICATION

Parameters	Value	Notes
Working Voltage	1.7V-5.5V	To ensure RF work, supply voltage suggest not lower than 3V
Working Temperature	-40°C~+85°C	Storage temperature is -40 °C ~+125 °C
Transmission Power	~ +20dBm	Configurable
Module Dimension	23.2*17.4*2mm	
Quantity of IO Port	29	



## 3 CURRENT CONSUMPTION CHARACTERISTICS

The following power consumption tests were conducted with a supply voltage of 3.3V and at room temperature. The power consumption is not the same in master mode and slave mode.

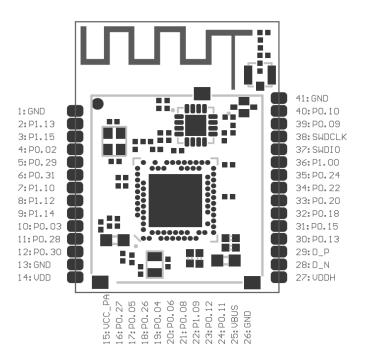
In slave mode, the power consumption is as follows: (broadcast interval is 1s, maximum and minimum connection interval is 20-40ms, and transmit power is 0dBm).

Average current in sleep state (SLP pulled high BTDATA pulled low)  1 1.76 0.0045  1M 95.05 0.588  Average current in broadcast state (SLP pin is connected to GND, BTDATA is pulled high) 125k 108.52 1.16
Average current in broadcast state (SLP pin
is connected to GND, BTDATA is pulled high) 125k 108.52 1.16
Transparent transmission average current (SLP, BTDATA 1M 90.56 1.71
pins are connected to GND, connected to mobile phones)  125k 100.34 1.8

In host mode, the power consumption is as follows: (Maximum minimum connection interval of 20-40ms, transmit power OdBm)

Status	Consumption	Airspeed <sub>(bps)</sub>	Peak(mA)	Avg(mA)
Average current i (SLP pulled high、BT	•	/	2.06	0.0045
Transparent transmission average current (SLP, BTDATA pins are connected to GND, connected to mobile phones)		1M	92.23	4.13
are connected to GND, co	onnected to mobile phones)	125k	101.45	3.77

## 4 PIN DESCRIPTION







## 5 PIN DEFINITION

Pin Number	Symbol	Туре	Definition	Note
1	GND	GND	Ground	
2~7	P1.13to P1.10		GPIO	Not used in UART, floating
8	P1.12	BTX	UART TX	TX of Bluetooth Module
9	P1.14	BRX	UART RX	RX of Bluetooth Module
10-12	P0.03 to P0.30		GPIO	Not used in UART, floating
13	GND	GND	Ground	
14	VDD	Power	Power Supply	3.3V power supply interface, need to be connected with VDDH
15	VDD_PA	PA Power	PA Power Supply	3.3V supply required
16~24	P0.27~P0.11		GPIO	Not used in UART, floating
25	VBUS	USB Power	USB Power Supply	When using the USB port you need to connect 5V
26	GND	GND	Ground	
27	VDDH	Power	Voltage Positive	For 5V power supply, connect this pin only. For 3.3V supply, connect with VDD.
28	D_P		USB port	Firmware does not enable USB
29	D_N		USB port	Firmware does not enable USB
30	P0.13	SLP	Sleep/Awake	Low level to wake-up, high level to sleep, no floating
31	P0.15	BTDATA	Serial port control	Serial port on / off to control pin, no floating 0: serial port open, can send and receive serial port data 1: Serial port off
32	P0.18	CON_IND	Connection indication	Sleep mode: low level Broadcast mode: low level Connect mode: high level
33	P0.20	FIFO_FULL	Transmission space is full	Judge whether the transmission space is available or not 0: Bluetooth module has available space, can transmit 1: The host stops transmission and waits for the available space to be released.
34-36	P0.22 to P1.00		GPIO	Not used in UART, floating
37	SWCLK		Burn-in Clock Pins	For burning firmware
38	SWDIO		Burn data pins	For burning firmware
39-40	P0.09 to P0.10		GPIO	Not used in UART, floating
41	GND	GND	Ground	





#### **6.1 Tool**

Smartphone APP: Minew UART or nRF connect(General APP, also named: nRF Master Control Panel),

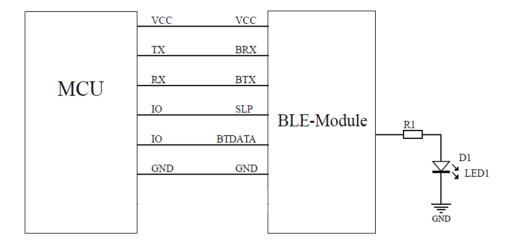
When testing BLE module, system built-in Bluetooth is not available, especially for IOS system, it will not find any BLE devices. An BLE app is a must for testing.

IOS system can download it from APP store.

Android system can download it from Google play store.

Windows system can download and install the Serial Port Utility.

#### 6.2 Demonstration of module application



#### 6.2.1 Power supply

The SoC working voltage is 1.7V-3.6V, to ensure a stablefunction, supply voltage should be 3.0V-3.6V.

#### 6.2.2 SLP(Sleep/Awake)

When pull SLP low, the module in broadcast mode. BLE device can be found by smartphone APP, Device name: Minew\_Vxxxxx(default) name, module can be connected with smartphone and enters connection mode. When pull SLP high, device will enter sleep mode.



Note: This pin cannot be left floating to avoid unpredictable errors.

#### 6.2.3 BTDATA(UART control)

Only when BTDATA in low level,UART will be available. Both SLP and BTDATA in low level,when module in broadcast mode,all UART commands will be effective. When module in connection mode,all command or data will be transparently transfered.



Note: This pin cannot be left floating to avoid unpredictable errors.



#### 6.2.4 UART interface:TX and RX

When both SLP and BTDATA in low level, UART port will be activated, the module TX and RX should be connected to MCU RX and TX, then start to communicate through UART.

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In the test, module TX and RX can be connected with an UART to USB module's RX and TX pin, then send command through Serial Port Utility App from PC.



Note: The TX and RX of 2 modules can be connected reversed, each module connect with a smart phone, then transfer date over BLE between each smart phone.

#### **6.2.5 CON\_IND**

CON\_IND is uded to indicate module status, high level in connection mode, low level in sleep or broadcast mode to wake up MCU and safe power.

#### 6.2.6 FIFO\_FULL

FIFO\_FULL is used to indicate whether the cache is full or not. When sending large amount of data from MCU to module, this pin can be added to judge. If it is high, then the FIFO is full, and you can not continue to send UART data at this time to avoid packet loss.

#### **6.2.7 Command instruction**

Connect VCC、GND to power and GND,SLP、BTDATA to GND,module in broadcast mode(not connect with other device),UART interface activated,send command to configure or check parameter.

For all device instructions, the returning result is the same:

54544D3A4F4B0D0A00(TTM:OK\r\n\0) is returned after command sent successfully

54544D3A4552500D0A00 (TTM:ERP\r\n\0) is returned after command failed

After sending the correct setting command, the new parameters will take effect immediately (Expect that baud rate change command will only be effective after reset command sent successfully). While only after sending reset command then the command will be kept in flash and automatically effective after power off.

Below is the list of setup instructions:



Note: The first line in the command list should be sent by Hex format, the second line should be sent by ASCII format. When checking the parameter, the returned result are all hexadecimal numbers, so you need to use hexadecimal numbers to parse the command.phone.

The BLE device has scanning and connected states in master mode and broadcast and connected states in slave mode. This module has normal transmission mode as well as long distance transmission mode, for long distance transmission, the air rate is 125kbps, i.e. PHY selection is coded, and the distance is up to 600 meters. In normal transmission mode, the air rate is 125kbps, i.e. PHY is coded, and the distance is up to 600 meters. PHY selection is available in all three states: Broadcast, Scan, and Connected. After SLP and BTDATA are grounded, the PHY can be selected by the following command.





Function	Command (hex/ASCII)	Description
Set Broadcast	54544D3A4144542D <para></para>	Length: 1 Byte,Values: 1-3, 1: 1M phy broadcast 2: coded phy broadcast 3:
PHY	TTM:ADT- <para></para>	1M+coded phy toggle broadcast
Read Broadcast PHY	54544D3A4144543F	Return TTM:ADT- <para>\r\n\0, Para:</para>
rni	TTM:ADT?	Hexadecimal
Set Scanning	54544D3A5343562D <para></para>	Length: 1 Byte, Values: 1-2, 1: only scanning 1M phy broadcasts 2: only scanning coded
PHY	TTM:SCV- <para></para>	phy broadcasts
Read Scanning PHY	54544D3A5343563F	Return TTM:SCV- <para>\r\n\0, Para:</para>
FIII	TTM:SCV?	Hexadecimal
Set Transport	54544D3A434E502D <para></para>	Length: 1 Byte, values: 1-2, 1: in 1M
PHY	TTM:CNP- <para></para>	phy 2: in coded phy
Read Transport	54544D3A434E503F	Length: 1 Byte, values: 1-2, 1: in 1M phy 2: in coded phy
	TTM:CNP?	рпу 2. пт соцец рпу

The host-related parameters are scan timeout, scan interval, and connection interval. The Set Connection Interval command is effective for both master and slave modes. Scan Timeout and Scan Interval are valid only under the host module:

Function	Command (hex/ASCII)	Description
Setting the scan	54544D3A5343542D <para></para>	Length: 1 Byte, Values: 0-29, Para*5S, 0 means scanning all the time and output
timeout	TTM:SCT- <para></para>	scanning result in real time.
Query Scan Timeout	54544D3A5349572D <para></para>	Return TTM:SCT- <para>\r\n\0, Para:</para>
	TTM:SIW- <para></para>	Hexadecimal
Setting the	54544D3A5349572D <para></para>	Length: 1 Byte,Value: 0-100,Para*10S
scanning interval	TTM:SIW- <para></para>	
Query Scan	54544D3A5349573F	Return TTM:SIW- <para>\r\n\0, Para:</para>
interval	TTM:SIW?	Hexadecimai
Setting up RSSI	54544D3A5253492D <para></para>	Value: -120 ~ -30dBm, if less than -100dbm,
filtering	TTM:RSI- <para></para>	then disable RSSI filtering.
Query RSSI Filtering	54544D3A5253493F	Return TTM:RSI- <para>\r\n\0, Para:</para>
ritering	TTM:RSI?	readdeanidi



Function	Command (hex/ASCII)	Description
Setting up broadcast	54544D3A404E462D <para></para>	Length: 16 Byte, Value: ASCII code
name filtering	TTM:AVF- <para></para>	
Query Broadcast	54544D3A404E463F	Return TTM:ANF- <para>\r\n\0, Para:</para>
Name Filtering	TTM:ANF?	Hexadecimal
Cancel broadcast	54544D3A404E462D	Cancel broadcast name filtering
name filtering	TTM:ANF-	cancer should all the intering
Setting up MAC address filtering	54544D3A4D41462D <para></para>	Length: 6 Byte, value: hexadecimal number
address filtering	TTM:MAF- <para></para>	
Query MAC Address Filtering	54544D3A4D41463F	Return TTM:MAF- <para>\r\n\0, Para:</para>
	TTM:MAF?	Hexadecimal
Cancel MAC address filtering	54544D3A4D41462D	Cancel MAC address filtering



Note: RSSI, broadcast name and MAC address filtering are added to make it easier to locate the device; only one of MAC address filtering and broadcast name filtering can be effective at the same time; when MAC address filtering is turned on, broadcast name filtering will be turned off automatically; when broadcast name filtering is turned on, MAC address filtering will be turned off automatically.

As a host, you need to send relevant commands to let the device enter the Bluetooth state, such as scanning and initiating a connection to a certain device, and after connecting, when transmitting data, you will judge all the data whether it is a disconnect command.

Function	Command (hex/AS	SCII) Description
Turn on scanning	54544d3a5343414e TTM:SCAN	Command correctly return: TTM:SCANNING\r\n\0, error return TTM:ERP\r\n\0, after scanning to the device serial port output 10 RSSI value of the strongest device, scanning timeout is 0 or MAC address filtering scanning output results format 0xAA + MAC + RSSI + adv_data + 0x0D0A, the rest of the output for MAC + broadcast name
stop scanning (computing)	54544d3α5343414e2d53544f50 TTM:SCAN-STOP	The instruction returns correctly: TTM:S-CAN-STOP\r\n\0, incorrectly returns TTM:ERP\r\n\0
Connect to the specified MAC	54544D3A434F4E4E2D <mac> TTM:CONN-<mac></mac></mac>	Command return: TTM:CONNING\r\n\0, indicating connection in progress TTM:CONN-TOUT\r\n\0, connection timeout TTM:NO-DEVICE\r\n\0, device not found TTM:CONN-MAC-XXXXXXXXXXXXXXX\r\n\0, connected TTM:MAC-DCON-XXXXXXXXXXXXXXX\r\n\0, Disconnect TTM:ERP\r\n\0, Command Error
Disconnect all connections	54544D3A444953432D414C4C TTM:DISC-ALL	Correctly return TTM:DISC-XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX



Note: The above commands are only valid in host mode, sending these commands when the device role is not host will return TTM:ERP $\rn\c$ 0.

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Except for the above four commands, all other device commands, whether in master or slave mode, will return TTM:OK\r\n\0 as long as they fulfill their parameter range requirements, and the parameters will take effect when the corresponding roles are in effect.

A master device can initiate a connection to a slave device with a specified MAC and enter connection mode. When the MAC address of the desired connected device is known, the connection command can be sent directly without scanning.

When the device is switched from master mode to slave mode, it is necessary to first ensure that the device is in the unconnected state, call the set role command, and then call the reset command, which can successfully switch to the slave role, and vice versa.

Function	Command (hex/ASCII)	Description	
Setting up	54544D3A524F4C2D <para></para>	Length: 1 Byte, Values: 0-1, 0 for slave mode,	
the rol	TTM:ROL- <para></para>	1 for master mode	
Query Role	54544d3a524f4c3f	Return to TTM:ROL- <para>\r\n\0, Para: Hexadecimal</para>	
	TTM:ROL?		

When in slave mode, you can set and query many parameters of the broadcast process and connection process as follows:

Function	Command (hex/ASCII)	Description	
Setting the _ broadcast name	54544D3A52454E2D <para></para>	Length: 1-16 Byte,Value: ASCII	
broducust name	TTM:REN- <para></para>		
Query broadcast name	54544d3a52454e3f	Return TTM:REN- <para>\r\n\0, Para</para>	
	TTM:REN?	15 / 15 611	
Setting the	54544D3A4144502D <para></para>	Length: 1 Byte, value: 1-20, corresponding to	
broadcast interval	TTM:ADP- <para></para>	broadcast interval 1*100ms.	
Query broadcast	54544D3A4144503F	Return TTM:ADP- <para>\r\n\0, Para:</para>	
interval	TTM:ADP?	Hexadecimai	
Setting the	54544D3A54504C2D <para></para>	Length: 1 Byte, Values: 0-8, corresponding to	
transmit power	TTM:TPL- <para></para>	-40, -20, -16, -12, -8, -4, 0, +4, +8 (unit: dB)	
Query Transmit Power	54544D3A54504C3F	Return TTM:TPL- <para>\r\n\0, Para:</para>	
rower	TTM:TPL?	Hexadecimal	







Function	Command (hex/ASCII)	Description	
Set Minor	54544D3A4D494E2D <para></para>	Length: 2 bytes, value: any hexadecimal number	
	TTM:MIN- <para></para>		
Query Minor	54544d3a4d494e3f	Return TTM:MIN- <para>\r\n\0, Para:</para>	
	TTM:MIN?	Hexadecimal	
Setting theconnection mode	54544D3A5057452D <para></para>	Whether the device requires a password to connect, 0: no password required to connect 1: Connection password required	
	TTM:PWE- <para></para>		
Query Connection	54544D3A5057453F	Return TTM:PWE- <para>\r\n\0, Para:</para>	
Mode -	TTM:PWE?	nexadecimai	
Setting the connection	54544D3A5057442D <para></para>	Length: 1-8 bytes, value: ASCII, the correct password must be entered within 5s on the	
password	TTM:PWD- <para></para>	connection, otherwise the connection will be disconnected	
Query connection	54544D3A5057443F	Return to TTM:PWD- <para>\r\n\0, Para:ASCII</para>	
password	TTM:PWD?	ruiu.A3CII	

Whether it is the host mode or the slave mode, all the setting commands need the reset command to take effect. while the query command will return the relevant parameters, and the command error will return  $TTM: ERP \\ r) \\ n) \\ 0. For the whole device, the baud rate, the connection interval commands take effect regardless$ of whether it is the host mode or the slave mode.

Function	Command (hex/ASCII)	Description	
Setting the baud rate	54544D3A4250532D <para> TTM:BPS-<para></para></para>	Length: 1 Byte, Values: 0-4, corresponding to 9600/ 19200/38400/57600/115200 (unit: bps) respectively.	
Query Baud Rate	54544D3A4250533F TTM:BPS?	Return TTM:BPS- <para>\r\n\0, Para: Hexadecimal</para>	
Setting the connection interval	54544D3A4349542D <para> TTM:CIT-<para></para></para>	Length: 1 Byte, <para> can only be represented in hexadecimal as 0x01~0x64; The actual connection interval is (<para>*10~<para>*10+20)ms</para></para></para>	
Query Connection Interval	54544D3A4349543F TTM:CIT?	Return to TTM:CIT- <para>\r\n\0, Para: Hexadecimal</para>	
Retrieve MAC address	54544d3α4d4143(2d)3f  TTM:MAC-? or TTM:MAC?	Return TTM:MAC- <para>\r\n\0, Para: Hexadecimal</para>	
Read version information	54544d3a564552(2d)3f TTM:VER-? or TTM:VER?	Return to TTM:VER- <para>\r\n\0, Para:ASCII</para>	



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#### 6.3 Example of operation

#### **6.3.1 Factory Default Parameters**

Factory Default Parameters

Serial port baud rate: 9600bps,8N1

Transmit power: 0dBm

Minimum and maximum connection interval: 20ms -

40ms

Device Role: Host

Broadcast, Scan, Connect PHY: 1M DC\_RC: DCDC on, external 32K

Default parameters related to host mode:

Scanning timeout: 10s Scanning interval: 100ms

Default parameters related to slave mode:

Broadcast Name: Minew\_Vxxxxx

Broadcast interval: 1s

Broadcast mode: pass-through broadcast package

Customized data: MinewTech

Connection password enable: not enabled

Connection password: minew123

Major: 0x1234 minor: 0x1235

**UUID**:

74278BDA-B644-4520-8F0C-720EAF059935

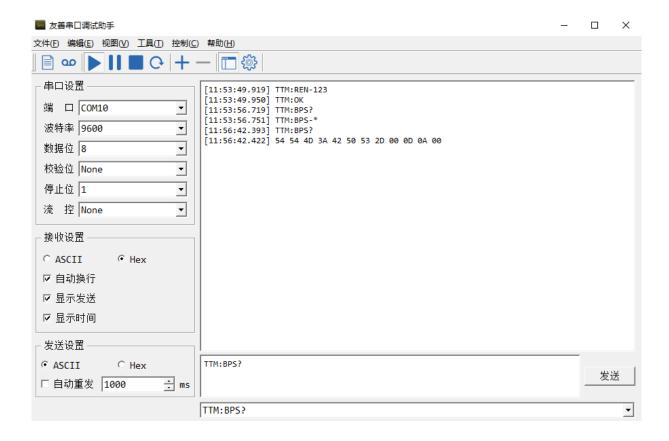
#### 6.3.2 Example of Modifying Parameters

Connect all the pins according to the wiring, ground SLP and BTDATA, the device enters the unconnected state, at this time you can set the parameters, whether it is the host mode or the slave mode, all the parameters can be set, the parameters take effect immediately. Parameters after taking effect can only be reflected under the corresponding role. For example, if the broadcast name of the device is changed in the host mode, the parameters will take effect, but only when the device is switched to the slave mode will you see that the broadcast name has been changed. After sending the reset command, all the parameters are powered down and saved.





Note: When you need to modify multiple parameters, you can send all the setting commands first and then send the reset command.

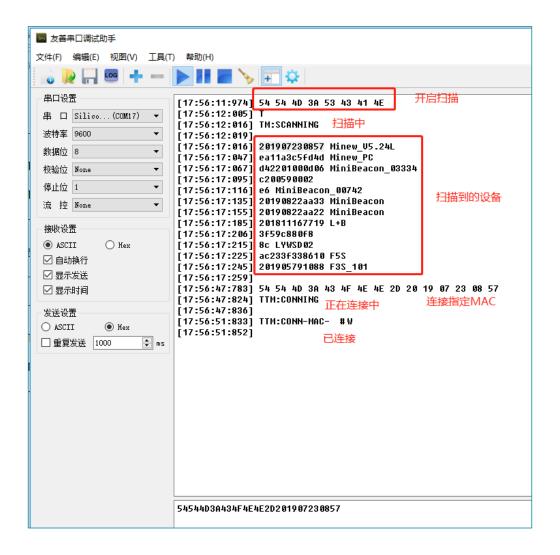


When querying the device parameters, because the parameters are hexadecimal numbers, when selecting the ASCII display, the parameter position may be garbled, at this time, you need to set to HEX display, the parameters correspond to the position after 2D, see the above figure, query the baud rate, you need to use the HEX display to view the specific parameters.

#### 6.3.3 Scanning devices and connections

Send the 54544D3A5343414E (TTM:SCAN) command to scan for a device and obtain its MAC address. The scanned device returns MAC + broadcast name information. Send the 54544D3A434F4E4E2D201907230857 command and the module will connect the device with MAC address 20:19:07:23:08:57. The device connected will return TTM:CONN-MAC-XXXXXXXXXXXXXXXXXI\n\0. Since MAC is a hexadecimal number, the entire command is sent as a hexadecimal number. Once connected you can perform data passthrough.





#### **6.3.4 Mainframe Transmission**

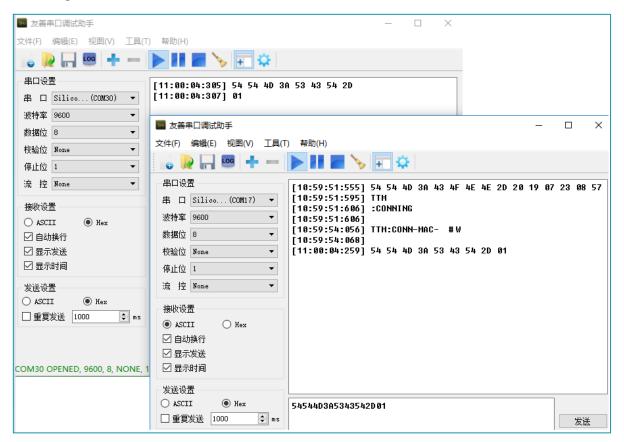
Data passthrough is possible after the connected command is returned in step 7.3 The prerequisite for correct communication between the module and the slave device is that the slave device must have the same services, features, and their UUIDs and attributes as the module.

Relevant information is provided below:

Eigenvalue UUID	Executable operation	Packet length	Note
FFF1	notify	244	Module data reception, the data sent from the device to the module shall not exceed 244 Byte per packet.
FFF2	write	244	Module data sending, the module has to do automatic packetization, data more than 244 Byte will be automatically divided into 244 packets sent to the slave device.



As an example, the master module connects to the passthrough slave module, and then sends the data after connecting.



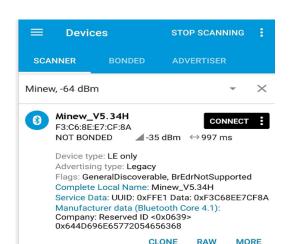
#### 6.3.5 Slave Radio

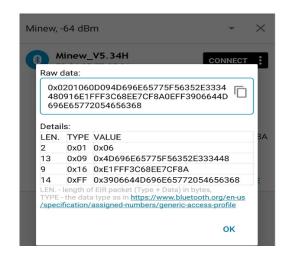
After setting the device role to slave mode with the command TTM:ROL-0, data can be transmitted to and from the cell phone. With the SLP pin low, the device is in broadcast state. Use nrf connect to scan the device, click Raw after scanning to the device, Raw data is the unparsed data of the scanned device. After parsing the data according to BLE data type, see Detail section, BLE broadcast data has a certain format: length + type + content.

The content is changeable, the type is fixed and the length is determined by the content. There are two broadcast formats for the device, the pass-through broadcast packet and the iBeacon broadcast packet. Both formats contain four types: flag(0x01), broadcast name(0x09), service data(0x16), and manufacturer data(0xFF).

The following figure shows the transmitting broadcast packet: flag, broadcast name, service data is put in the broadcast packet, manufacturer data is put in the reply packet. The service data content is: service data UUID(E1FF) + MAC address. manufacturer data content consists of company id(3906) + battery level information(1 byte) + custom data.





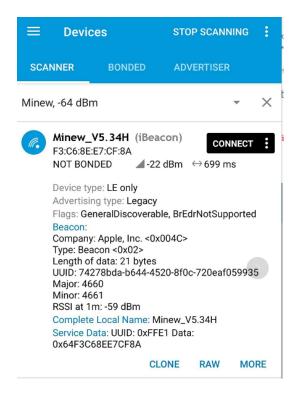


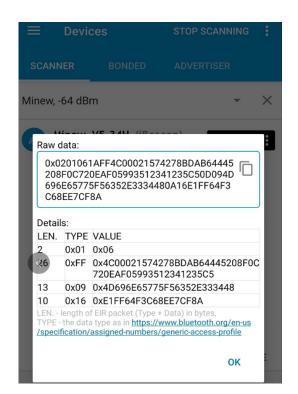


Note: The IOS side can not get the content of the MAC address field, so the MAC address is put back into the broadcast packet to ensure that the IOS side can get the device MAC address. In addition, the WeChat applet can't get the reply packet, so the MAC is put into the service data of the broadcast packet to ensure that the IOS side can also get the device MAC address using the WeChat applet connection.

The following figure shows the iBeacon broadcast packet: flag, manufacturer data is put in the broadcast packet, service data and broadcast name are put in the reply packet. The broadcast packet must follow this fixed format to fulfill the iBeacon protocol definition. In manufacturer data data, 4C 00 is Apple's company id, 02 15 is iBeacon's fixed format, Proximity uuid(16 bytes)+Major(2 bytes)+Minor(2 bytes)+Measured power(1 byte). In iBeacon broadcast mode, manufacturer data can only change the value of Proximity uuid, Major, Minor.

service data= service data UUID(FFE1) + battery level information + MAC address.





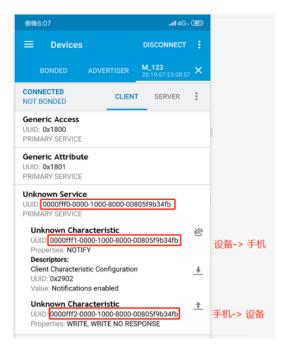


#### 6.3.6 Slave transponder

Based on 7.2, connect to the device using the mobile app and keep the BTDATA pin low to perform data passthrough. when BTDATA is not low, it does not affect the broadcasting and connecting of the device, just that passthrough is not possible. Using nRF connect, you can see the specific service, characteristic and corresponding properties.

The UUID consists of the alias UUID (2 byte, 3.4 byte on the left in the figure) + the base UUID (the remaining 14 byte).

The base UUID used for services, features in the passthrough program is standard and is illustrated below with the alias UUID.



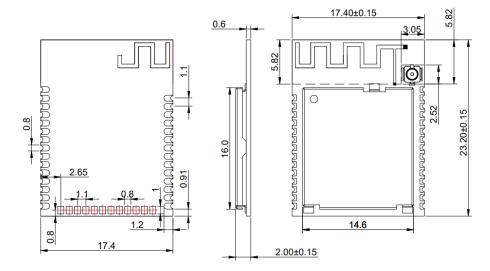
FFF0 is the service UUID, FFF1 is the cell phone receives data and the module sends data; FFF2 is the cell phone sends data and the module receives data.

Eigenvalue UUID	Executable operation	Maximum Packet Length	Note	
FFF1	notify	244	The serial port sends data to the module and forwards it to the phone. Data can only be obtained after the phone is enabled to notify. The maximum number of bytes emitted by a module packet is 244 bytes  Note: This process is automatically subcontracted by the firmware, and it is not necessary to subcontract according to the length of a packet. However, the maximum length of each packet cannot exceed 512, and the transmission interval needs to consider the rate, otherwise it may cause packet loss, disconnection, and other situations.	
FFF2	write	244	The phone sends data to the module and forwards it to the serial port. When using the API interface function to write data, the maximum length of data written at one time is 244 bytes	

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## 7 MECHANICAL DRAWING



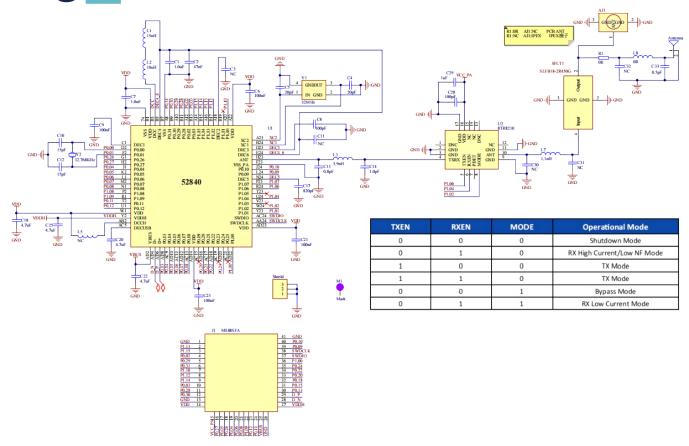
Λ

Default unit: mm Default tolerance: ±0.15

A

Note: Recommended pad size 1.8\*0.8mm, pad extends outward 0.5mm

## 8 ELECTRICAL SCHEMATIC



Notice: Before placing an order, please confirm the specific configuration required with the salesperson.



## **PCB LAYOUT**

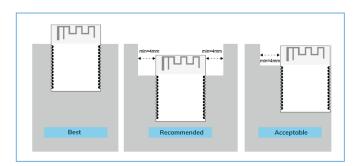
There should be no GND plane or metal cross wiring in the module antenna area, and components should not be placed nearby. It is best to make a hollow or clear area, or place it on the edge of the PCB board.

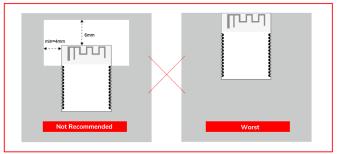


Notice: Refer to examples as below, and highly suggest to use the first design and the adjustment of modules antenna design according to the first wiring.

#### Layout Notes:

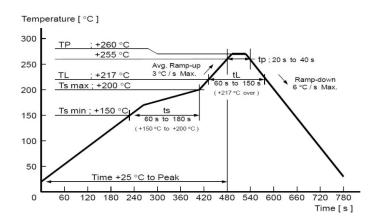
- 1) Preferred Module antenna area completely clearance and not be prevented by metals, otherwise it will influence antenna's effect (as above DWG. indication).
- 2) Cover the external part of module antenna area with copper as far as possible to reduce the main board's signal cable and other disturbing.
- 3) It is preferred to have a clearance area of 4 square meter or more area around the module antenna (including the shell) to reduce the influence to antenna.
- 4) Device should be grounded well to reduce the parasitic inductance.
- 5) Do not cover copper under module's antenna in order to avoid affect signal radiation or lead to transmission distance affected.
- 6) Antenna should keep far from other circuits to prevent radiation efficiency reduction or affects the normal operation of other lines.
- 7) Module should be placed on edge of circuit board and keep a distance away from other circuits.
- 8) Suggesting to use magnetic beads to insulate module's access power supply.



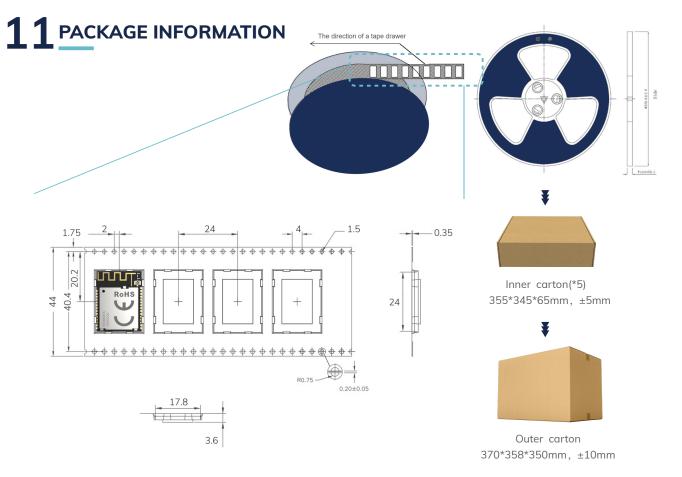


## **REFLOW AND SOLDERING**

- 1) Do SMT according to above reflow oven temperature deal curve. Max. Temperature is 260°C; Refer to IPC/JEDEC standard; Peak TEMP<260℃; Times: ≤2 times, suggest only do once reflow soldering on module surface in case of SMT double pad involved. Contact us if special crafts involved.
- 2) Suggesting to make 0.2mm thickness of module SMT for partial ladder steel mesh, then make the opening extend 0.8mm
- 3) After unsealing, it cannot be used up at one time, should be vacuumed for storage, couldn't be exposed in the air for long time. Please avoid getting damp and soldering-pan oxidizing. If there are 7 to 30 days interval before using online SMT, suggest to bake at 65-70  $^{\circ}\mathrm{C}$  for 24 hours without disassembling the tape.
- 4) Before using SMT, please adopt ESD protection measure.







#### **Remarks**

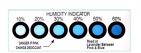
General material list for FCL packaging:



Carrier tape packaging tray



Inner carton(\*5) 355\*345\*65mm, ±5mm



**Humidity Indicator** 

(1 pcs/bag)

Outer carton 370\*358\*350mm, ±10mm



Desiccant (placed in a vacuum bag)



Vacuum bag

#### Other:

Moisture-proof label (attached to the vacuum bag)

Certification label (attached to the vacuum bag)

Outer box label

Default unit: mm Default tolerance: ±0.1

Packing detail	Specification	Net weight	Gross weight	Dimension
MS88SFA	650PCS	780g	1520g	W=44mm, T=0.35mm

 $\Lambda$ 

Note: Default weight tolerance all are within 10g  $\,$  (except the special notes)

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## 17 STORAGE CONDITIONS

- Please use this product within 6 months after signing the receipt.
  - This product should be stored without opening the package at an ambient temperature of  $5\sim35^{\circ}$ C and a humidity of  $20\sim70\%$ RH.

24

- This product should be left for more than 6 months after receipt and should be confirmed before use.
- The product must be stored in a non-corrosive gas (CI2, NH3, SO2, NOx, etc.).
- To avoid damaging the packaging material, do not apply any excessive mechanical shocks, including but not limited to sharp objects adhering to the packaging material and product dropping.
- This product is suitable for MSL2 (based on JEDEC standard J-STD-020).
  - After opening the package, the product must be stored at ≤30°C/<60%RH. It is recommended to use the product within 3-6 months after opening the package.
  - When the color of the indicator in the package changes, the product should be baked before welding.
- Baking is not required for one year if exposure is limited to <30°C and 60%RH. Refer to MSL2 for exposure
  criteria for moisture sensitivity level. If exposed to (≥168h@85°C/60%RH) conditions or stored for more than
  one year, recommended baking conditions.</li>
  - 1. 120 +5/-5°C, 8 hours, 1 time

Products must be baked individually on heat-resistant trays because the materials (base tape, reel tape, and cover tape) are not heat-resistant, and the packaging material may be deformed at temperatures of  $120\,\mathrm{C}$ ;

 $2 \cdot 90^{\circ}C + 8/-0^{\circ}C$ , 24hours, 1times

The base tape can be baked together with the product at this temperature. Please pay attention to the uniformity of heat.

## 13 HANDLING CONDITIONS

- Be careful in handling or transporting products because excessive stress or mechanical shock may break products.
- Handle with care if products may have cracks or damages on their terminals. If there is any such damage, the characteristics of products may change. Do not touch products with bare hands that may result in poor solder ability and destroy by static electrical charge.

## 14 QUALITY

Cognizant of our commitment to quality, we operate our own factory equipped with state-of-the-art production facilities and a meticulous quality management system. We hold certifications for ISO9001, ISO14001, ISO27001, OHSA18001, BSCI.

Every product undergoes stringent testing, including transmit power, sensitivity, power consumption, stability, and aging tests. Our fully automated module production line is now in full operation, boasting a production capacity in the millions, capable of meeting high-volume production demands.

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## 16 RELATED DOCUMENTS

- nRF52840\_Chip\_Datasheet https://en.minewsemi.com/file/nRF52840\_Chip\_Datasheet\_EN.pdf
- MinewSemi\_Product\_Naming\_Reference\_Manual\_V1.0 https://en.minewsemi.com/file/MinewSemi\_Product\_Naming\_Reference\_Manual\_EN.pdf
- MinewSemi\_Connectivity\_Module\_Catalogue\_V2.0 https://en.minewsemi.com/file/MinewSemi\_Connectivity\_Module\_Catalogue\_EN.pdf



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